

Work Order ID 78315

January-05-12 8:33:15 AM

78315

Page 1

Item ID: D206-781-171KGY

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Hat Bin-Grey

Stop

NS2

Start Date: 05/01/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 19/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 12/01/05

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-171KGY
CHG001

110

110

Packaging

Packaging

Pick Kit

0.00

0.00

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

S.12/1/12

H. L. J. 12-1-24

②

12/1/12

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78315

January-05-12 8:33:15 AM

78315

Page 2

Item ID: D206-781-171KGY

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Hat Bin-Grey

Stop

NS2

Start Date: 05/01/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 19/01/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location:

90

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/1/24

140

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/1/25

12-01-25
(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-05-12 8:33:18 AM

Page 1

Work Order ID: 78315

78315

Parent Item: D206-781-171KGY

D206-781-171KGY

Parent Item Name: Hat Bin-Grey

Start Date: 05/01/2012

Required Date: 19/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: rev:B as per rev.c

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3824-1KGY		Manufactured	No			110	Each	0.0000	1	1			

D3824-1KGY

Hat Bin-Grey

D3851-1KGY

D3851-1KGY

Doubler-Grey

AN525-10R10

AN525-10R10

Screw

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3824-1KGY		Manufactured	No			110	Each	0.0000	1	1			
D3851-1KGY		Manufactured	No			110	Each	83.0000	6	6			
AN525-10R10		Purchased	No			110	Each	214.0000	4	4			

Location

ST087

51799

83

83

110

Each

214.0000

**

B

SL 12164 SL 20X

Location

ST345

13536

114

19356

100

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE

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IIN-D407-781-3

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5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X				(/)				D206-781-141	CREW CABIN OVERHEAD W/ O ROTOR BRAKE KIT
	X			(/)				D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X		(/)				D206-781-151	VERTICAL TUNNEL KIT
			X	(/)				D206-781-161	REAR OVERHEAD KIT
				/X				D206-781-171	HAT BIN KIT
				(/)	X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
	1							D3822-1	VERTICAL TUNNEL, LH
	1							D3822-2	VERTICAL TUNNEL, RH
	1							D3822-3	VERTICAL TUNNEL, AFT CENTER
	1							D3822-5	VERTICAL TUNNEL, TOP
	1							D3822-7	VERTICAL TUNNEL, LOWER
	2							D3800-1-100-800	LOOP STRIP
	2							D3800-3-100-800	HOOK STRIP
	4							NAS388-6-8P	SCREW
	14							NAS388-6-12P	SCREW
	18							NAS391B6P	WASHER
	4							ALS4-632-80	INSERT
	8							ALS4-632-130	INSERT
	1							D3823-1	REAR OVERHEAD, LH
	1							D3823-2	REAR OVERHEAD, RH
	1							D3823-3	REAR OVERHEAD, CENTER
	10							AN525-10R24	SCREW
	10							NAS43DD3-68	SPACER
	/ 1							D3824-1	HAT BIN
		1						D3824-3	HAT BIN
	' 6	6						D3851-1	DOUBLER
	' 4	4						AN525-10R10	SCREW
			1					D4077-1	OVERHEAD PANEL, LH
			1					D4077-2	OVERHEAD PANEL, RH
				1				D4118-1	ROTOR BRAKE PANEL
				1				D4119-1	PANEL
				6				NAS388-6-8P	SCREW
					4			NAS388-6-12P	SCREW
					6	4		NAS391B6P	WASHER
						4		MS21059L06	NUTPLATE
						8		MS20426AD3-3	RIVET

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Revision: A
 Date: 10.10.28